

30 KVA PR Power genset (runs for around 4 shifts without refuelling) Around 520 hrs on it

Custom 4.5T rated dual axle trailer from Southwest trailers

Item Overview:

Power Unit Hyd,5.5kW, Elect Motor, consisting of:

Custom made painted steel reservoir, with 130L useable oil capacity, R1/2" drain port (plugged), and fork-tine slots in the base 5.5kW 415Vac 4-pole electric motor Bell housing & couplings to suit 28cc variable displacement pump with load sense control Custom made manifold with flow, pressure and direction control valves

Flat faced quick release couplings for easy connection to the hydraulic motor

063mm visual pressure gauge

Chrome filler-breather

Visual level gauge 127mm with thermometer

Return filter with 10pm element

Electrical control cabinet in 400x400x210mm powder coated steel enclosure, with "Local/Remote"

selector, motor "Start" button, motor "Stop" button, 2x indicator LEDs, and e-stop

Mounting for remote control and receiver

Hose & fittings

Cables & connector

MPPI X5 400AMP POWER SOURCE

K.EMPP X5 WIRE FEEDER

0.9MM DRIVE ROLL KIT

10MTR INTERCONNECTING CABLES

attachment allows for concentric automatic welding of bores from 25mm (1") diameter to 1000mm (39.37") diameter while retaining the set up used for boring.

Kit box includes welding bars, rotary joint and extension adaptors in a metal box.

Automatic feed facing.

Assembled <l> 180 mm, stroke of 65 mm. Maximum facing <i>: 450 mm.

Minimum facing <D: 51 mm (Omm if mounted on end of bar). Micro feed adjustment for boring.

Quick return for resetting feed. Can be positioned at any point on the 50.8mm (2") boring

automatic feed facing: stroke 90 nun. Thirty-six selectable feed rates. Machining fine through to gramophone finish ie - Pitch: 0.10

mm - 0.70 mm.

Assembled diameter: 230 nun. Head width without tool: 130 mm. Facing from 0 mm to 600 mm (1000 mm with optional special attachment). May be clamped anywhere on O 50.8 mm boring bar. Quick return for resetting feed. Complete with steel storage box, tool kit, tool holders and cutting tools the most cost effective method of lining up bar support bearing including spherical bearings.

The system comes complete with the following components housed in a steel storage box:

Wire tensioner (1),

Target cups (6),

Centering plug (1),

Clamp (1),

Contacting ball (1),

Battery pack (1),

Head phones (1)

converts 2" drive to 1-1/4" boring bar.

Adaptor sleeves for spherical bearings (7).

Boring head spindle sleeve (1).

Feed housing sleeve (1).

Sleeve retaining nut (1)

it includes the following components:

BORING HEAD (1)

Fitted with Reduction Gear box and configured for use with Welding Attachment.

1.1.1 BORING HEAD, 90-DEGREE SWIVEL MOUNTING BRACKET. (1)

Boring Head, mounting Plate 300mm Long. (1)

1.1.1.2 Boring Head, mounting Plate 400mm long. (1)

1.1.2 BORING HEAD HYDRAULIC MOTOR.

Speed: Infinitely variable from 0-240 R.P.M. in both directions.

1.1.1.1

VARIABLE SPEED FEED UNIT.

Feed: Power feed and hand feed in both directions.

Only the length of the boring bar limits feed length.

BORING BARS.

<I> 50.8 mm high tensile steel with hard chromed surface.

-1300 mm long-Nominal (1)

-1800 mm long-Nominal (1)

-2500 mm long-Nominal (1)

TOOL HOLDERS. (4)

Capable of machining bores from 52-mm[®] to 350-nun <|>.

ALIGNMENT CONES. (2)

SELF-ALIGNING BAR SUPPORTS.

1.7. 1 Self-aligning bar support bearings, 90 degree short. (4)

1.7.2 Self-aligning bar support bearings, 90 degree long. (2)

1.7.3 Self-aligning bar support bearing, plate 300 nun long. (2)

1.7.4 Self-aligning bar support bearing, plate 400 mm l